

### SEATING PLAN

SCALE: 3/8"=1'-0"  
 NET SEATS = 64

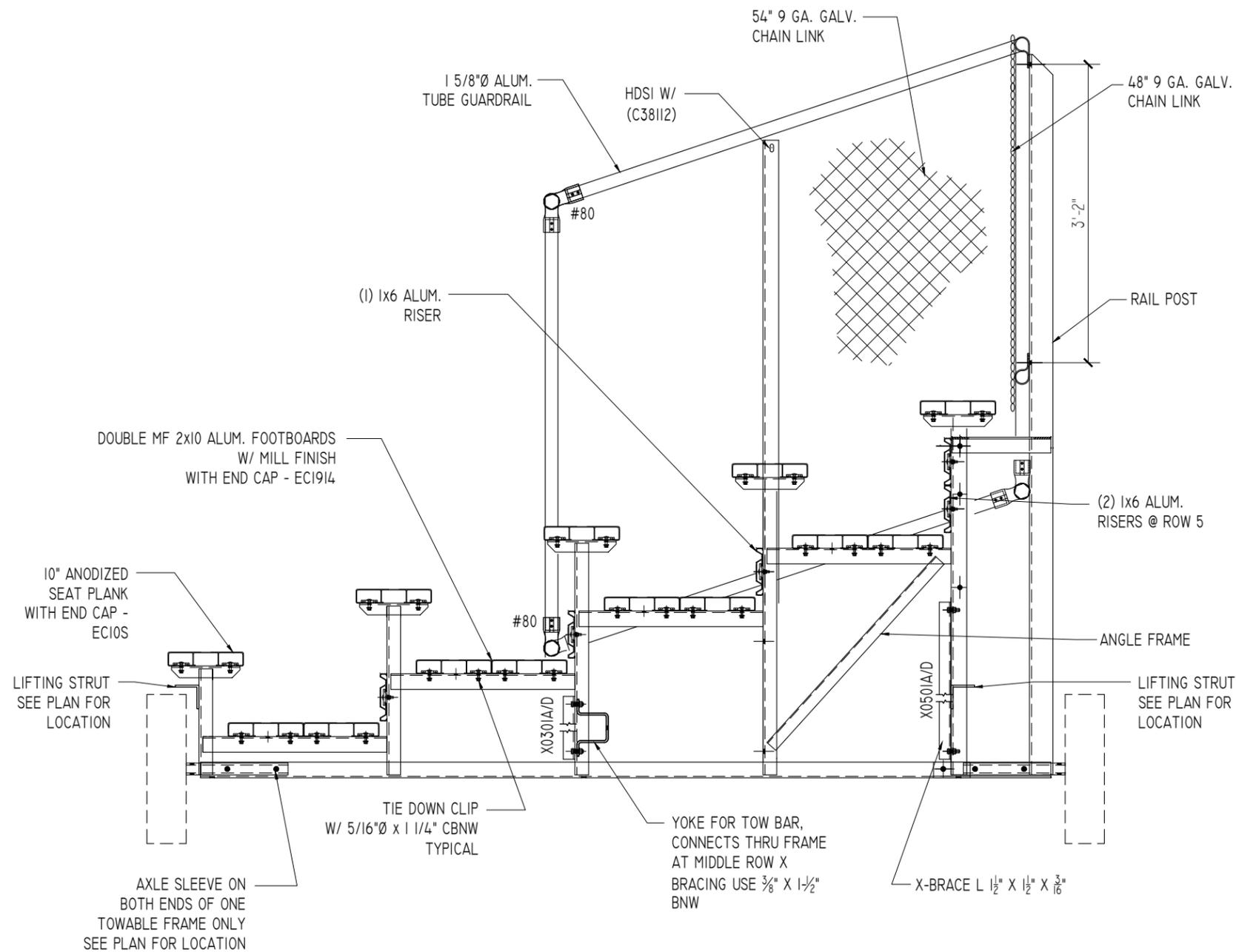
2810 Sydney Road  
 Plant City, Florida 33566  
 Phone: 813-305-1415  
 Fax: 813-305-1419  
 www.gtgrandstands.com



SEATING PLAN  
 5 ROW BLEACHER  
 WITH AISLE - TOWABLE

GS-0524ADC-A-TK AND GS-0524GDC-A-TK  
 OPTIONAL -MS (MUD SILLS)

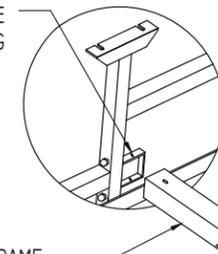
DRAWN BY
CHECKED BY
DATE JUNE 2010
SCALE NOTED
JOB NO. GS-0524ADC-A-TK GS-0524GDC-A-TK
DWG NO.



**TYPICAL SECTION THRU BLEACHER**

SCALE: 3/4"=1'-0"

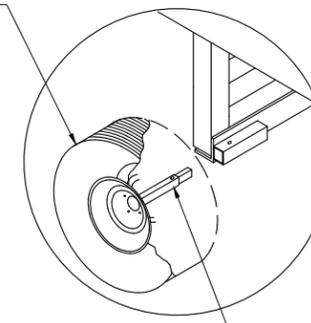
FASTEN TOW KIT YOKE @ MIDDLE ROW ON BACK SIDE OF BRACING



INSERT TOW BAR THRU EACH FRAME AND FASTEN W/ (1) 1/2" x 3" BNW

**STANDARD TOW KIT YOKE**

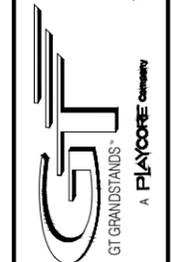
WHEEL ASSEMBLY. 2 REQ'D.



INSERT 1-1/4" SQ. BAR AXLE INTO 1-1/2" AXLE SLEEVE LOCATE AT BOTH ENDS OF FRAME, SECURE AXLE USING (1) 1/4" x 2" BNW

**WHEEL ASSEMBLY DETAIL**

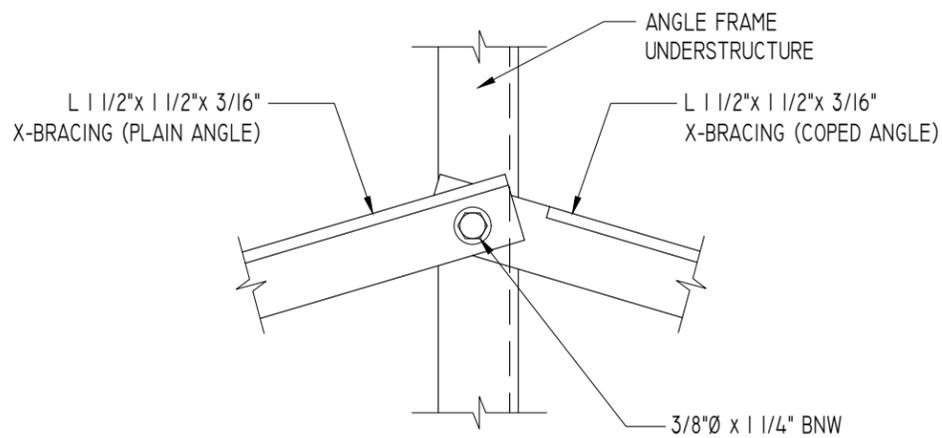
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SECTION THRU  
5 ROW BLEACHER  
WITH AISLE - TOWABLE

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OPTIONAL -MS (MUD SILLS)

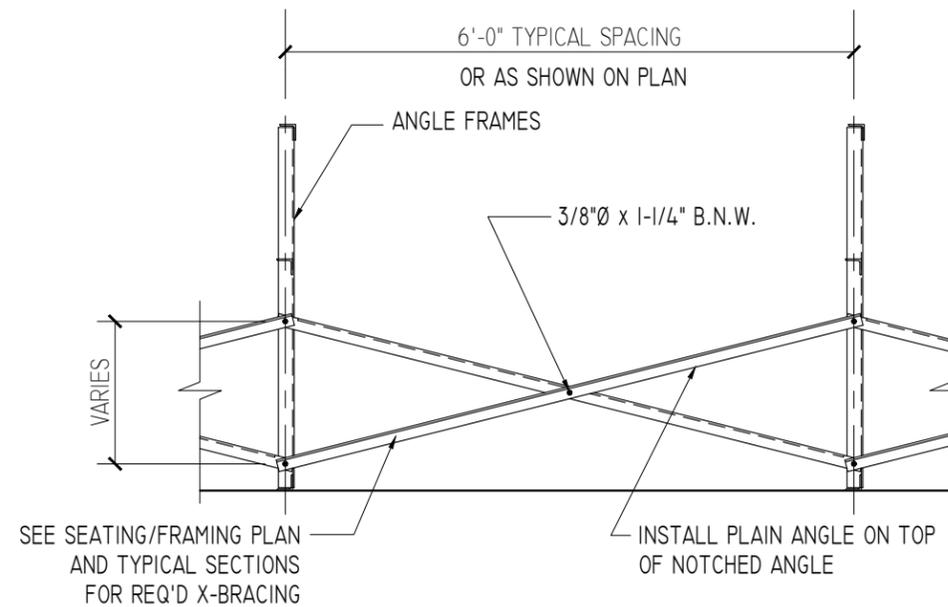
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X-BRACE ASSEMBLY IS MADE UP OF (1) PLAIN ANGLE AND (1) FLAT BAR.

### TYPICAL X-BRACE TO FRAME CONN.

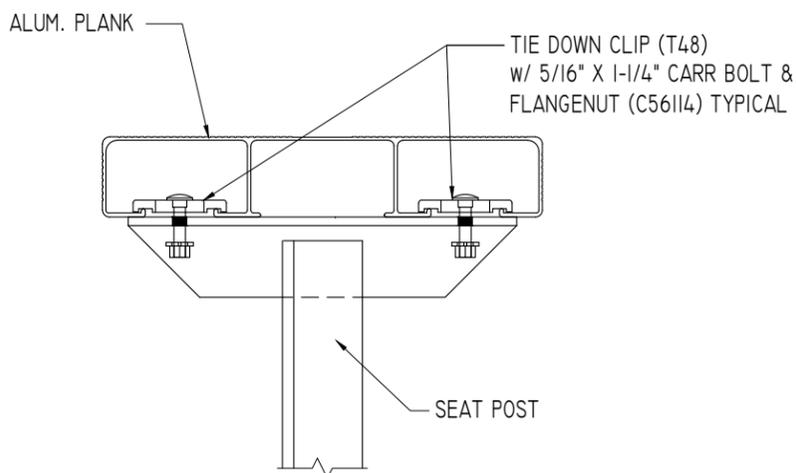
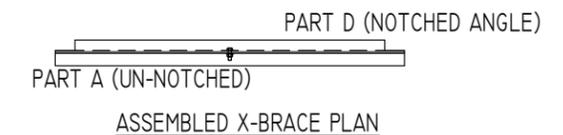
SCALE: 3" = 1'-0"



### TYPICAL BRACING LAYOUT

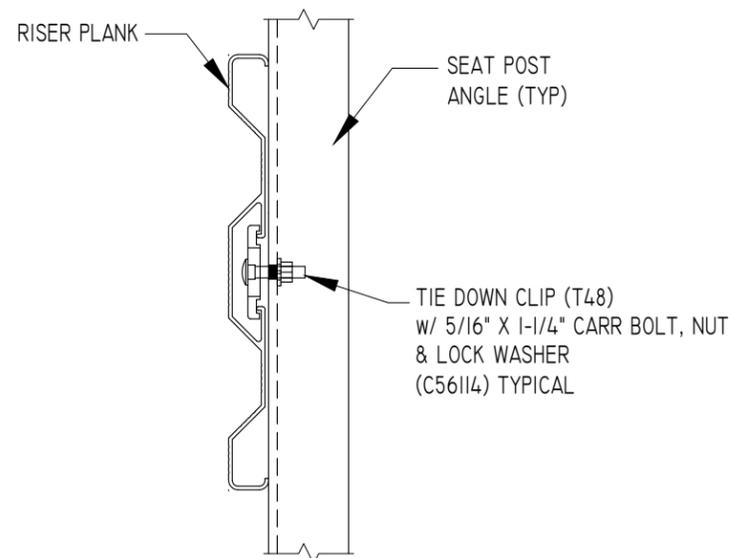
SCALE: 1/2" = 1'-0"

PRE-ASSEMBLE X-BRACE SETS. EACH SET CONSISTS OF A 'PART A (PLAIN ANGLE)' AND A 'PART B (FLAT BAR)'. PLACE THE PIECES TOGETHER AT THE FLAT SIDES AND CONNECT USING A 3/8" x 1-1/4" B.N.W.



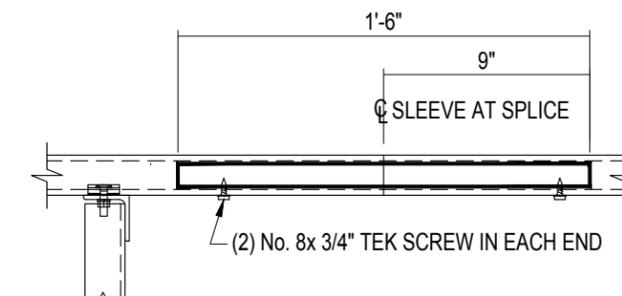
### SEAT PLANK INSTALLATION

SCALE: 3" = 1'-0"

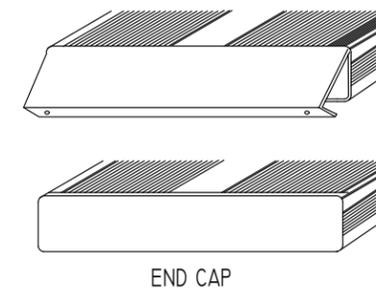


### TYPICAL RISER INSTALLATION

SCALE: 3" = 1'-0"



### ALUMINUM SLEEVE DETAIL



1. LOCATE THE CHANNEL END CAP AS SHOWN, WITH THE WIDER FLANGE ON BOTTOM.
2. TAP THE CHANNEL INTO PLACE WITH A RUBBER Mallet OR SOFT WOOD.
3. DRILL (2) No. 8 x 3/4" TEK SCREWS THRU END CAP AND BOTTOM FLANGE OF PLANK
4. ENDCAPS WITH STICKERS ARE TO GO AT ENDS OF SEAT PLANKS, PLAIN ENDCAPS GO ON ALL OTHER BOARDS.

### ENDCAP INSTALLATION DETAIL

SCALE: 3" = 1'-0"

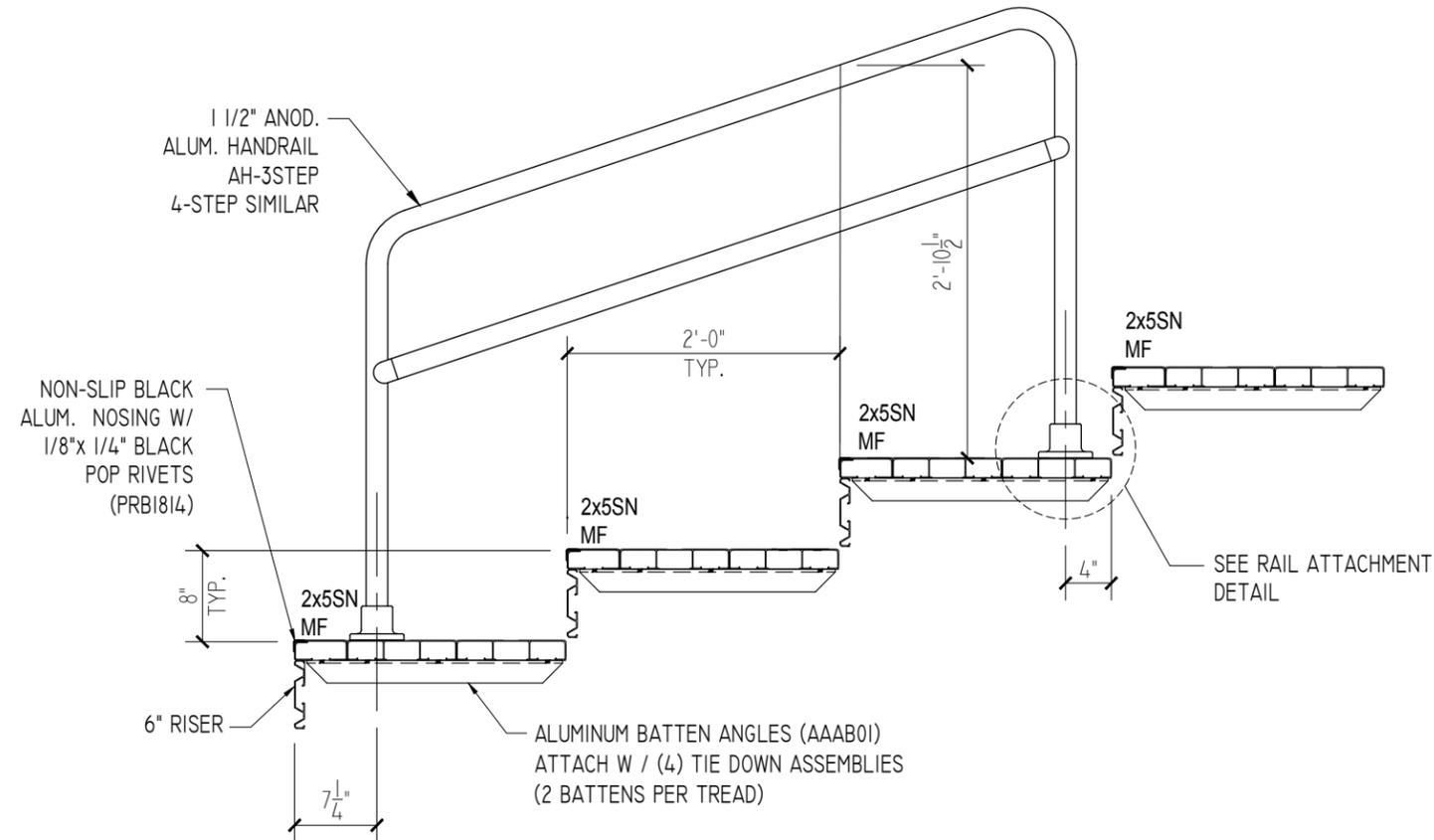
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MISC. DETAILS  
5 ROW BLEACHER  
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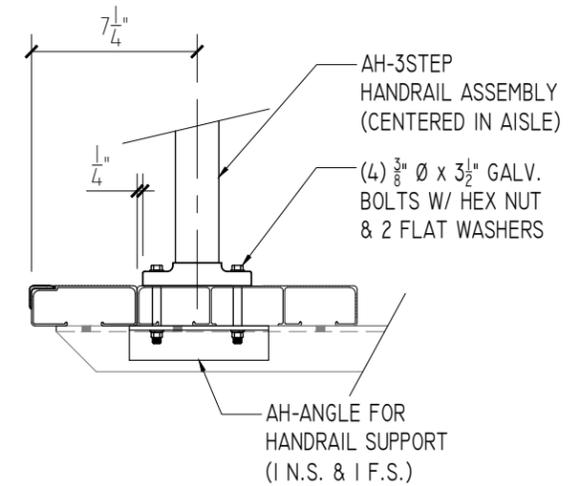
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**CONDITION AT AISLE**

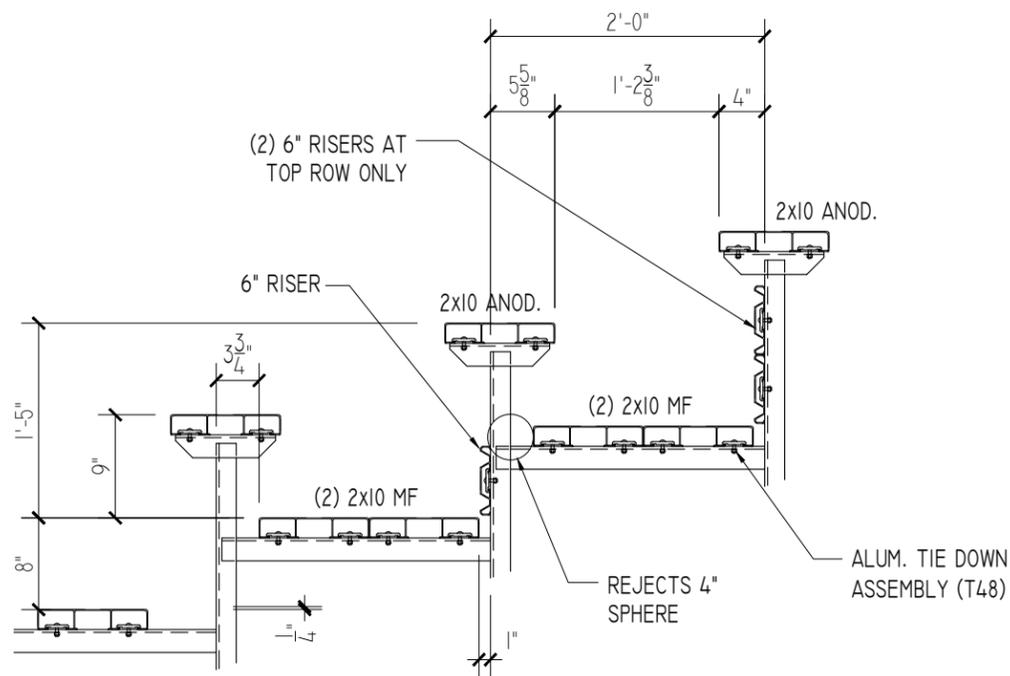
SCALE: 3/4" = 1'-0"



**HANDRAIL CONNECTION DETAIL**

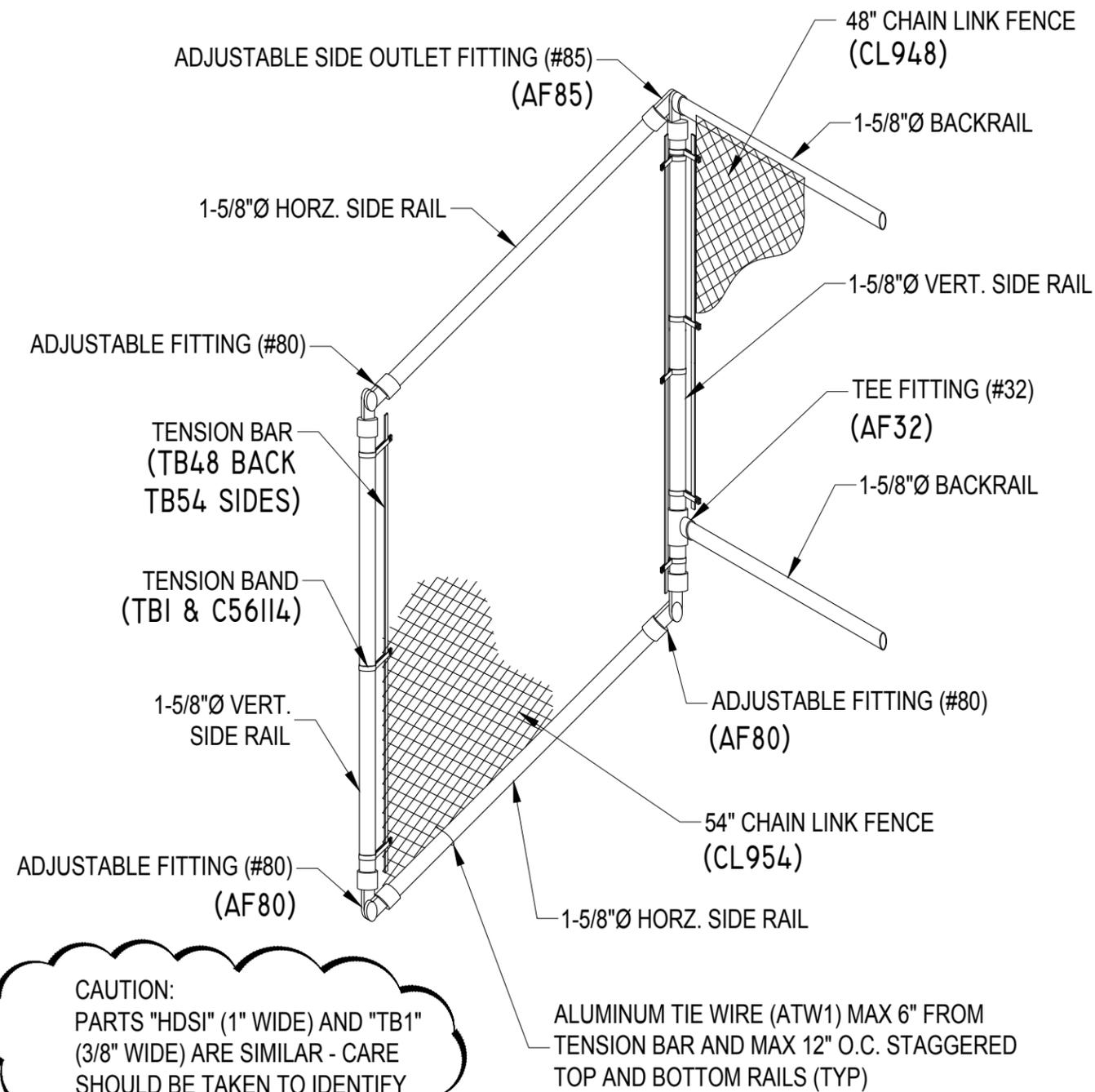
SCALE: 1-1/2" = 1'-0"

ALIGN EDGE OF FLANGE APPROX. 1/4" FROM THE EDGE OF THE CONTINUOUS 2x10 FOOT PLANK (\*ON FRONT APPLICATION DO NOT ALIGN WITH THE 2x5 AISLE STEP PLANK) SLIGHTLY ADJUST FLANGE LOCATION, IF NECESSARY, SO THAT THE BOLT HOLE IS NOT DRILLED INTO A VERTICAL LEG OF THE PLANK. DRILL Ø7/16" HOLES (FOR 3/8" BOLT). ASSEMBLE AS SHOWN IN ABOVE SPECIFIC DETAILS USING GALVANIZED BOLTS, FLAT WASHERS, AND FLANGE NUTS.



**CONDITION AT SEATS**

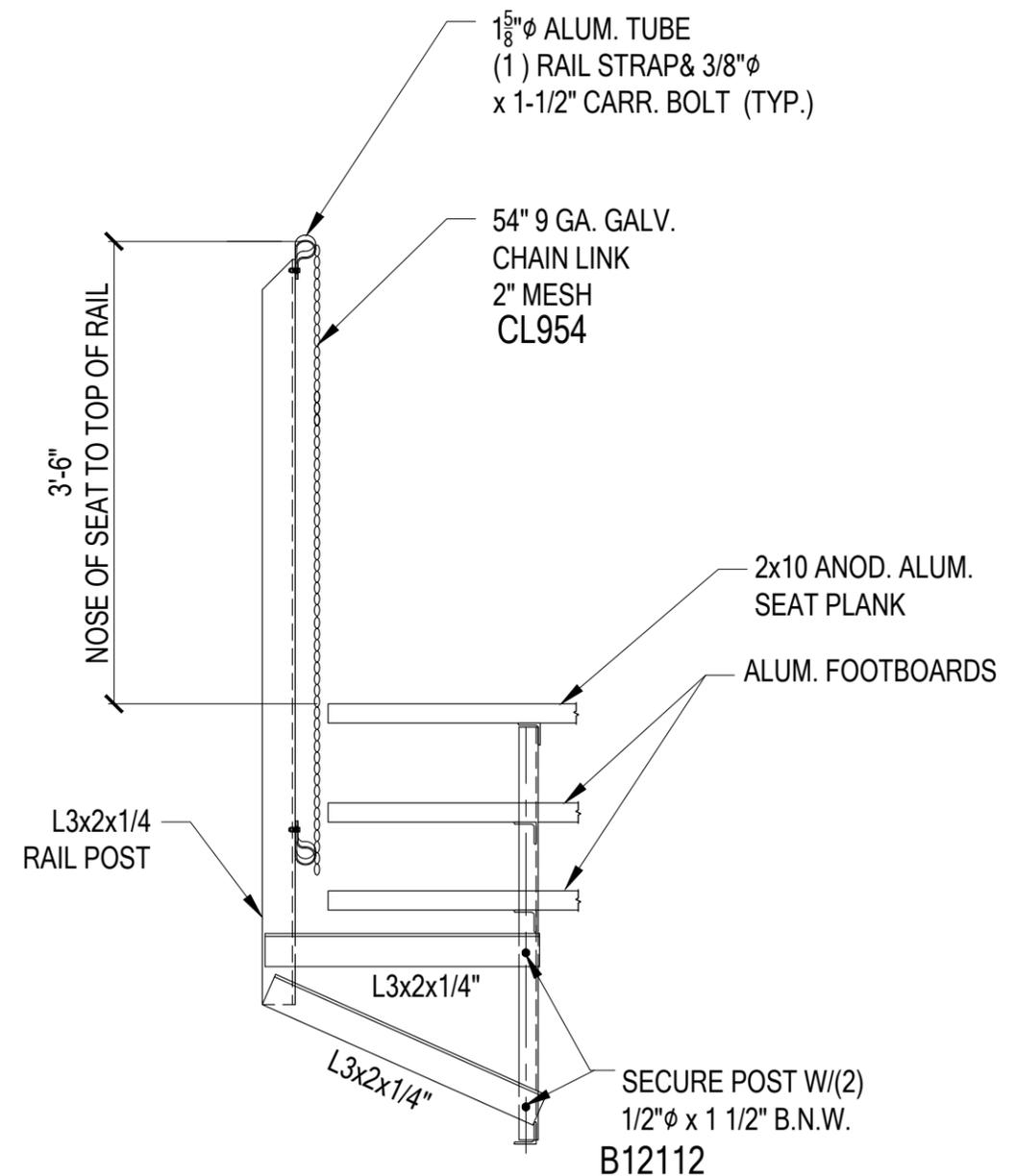
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CAUTION:  
PARTS "HDSI" (1" WIDE) AND "TB1"  
(3/8" WIDE) ARE SIMILAR - CARE  
SHOULD BE TAKEN TO IDENTIFY  
THESE PARTS CORRECTLY.

**ISOMETRIC VIEW**

**CONNECTION DETAIL OF BACK RAIL TO SIDE RAIL**



**RAIL POST CONNECTION DETAIL**

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CHAINLINK DETAILS  
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